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D4020-11
Job Sheet 199434



Part No: D4020-11 **Job Qty:** 10 pcs
Part Name: End Mesh, Basket

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 8/22/19 **Job Tracking No:**
Due Date: 9/9/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by;EC IPP Rev:B as per dwg revA 10.03.15 verified by;EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Shear - 1	10 pcs	9/9/19	9/9/19	0.00	1.67	Shear - 1		JLH
120	QC 5	10 pcs	9/9/19	9/9/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 40 9-89 OCT 07 2019
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	10 pcs	9/9/19	9/9/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		



Container No: S220279



Part: D4020-11
Job No: 199434
Serial No/Batch: S220279

Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 10/07/19

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				Packaging 3 - 11 - B4B	At
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	9/9/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21

Part Op 100 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041)
Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***
130 - (Identify as per dwg & Stock Location:) LOCATION: WA004
140 - (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	26.9400 sf (2,694 ea)	100-Shear - 1	206463

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Shear - 1	M304EX0.75-16F	27	1,163	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310		
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850		
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280		
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470		
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150		



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

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Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ Machining ☐ ☐ Large Fab ☐ ☐ Cross tube ☐ ☐ Small Fab ☐ ☐ Finishing ☐ ☐ Eng. (Non-AW) ☐ ☐ Prod. Eng. Coord. ☐ ☐ Rec/Store/Packaging ☐ ☐ Engineering ☐ ☐ Water Jet ☐ ☐ Supplier ☐ ☐ Quality ☐ ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition				Completed By		QC / QA Coordinator	
						Lead hand / Supervisor			
Root Cause Operator ☐ ☐ Manufacturing Process ☐ ☐ Equip/Tooling ☐ ☐ Handling/Preservation ☐ ☐ Material ☐ ☐ Product Improvement ☐ ☐ Process Improvement ☐ ☐ Human Factors ☐ ☐		FAULT CATEGORY Pressure/Forced ☐☐ Bending ☐☐ Crushing ☐☐ Cracks ☐☐ Crimp/Kink/Ripple/Wave/Twist ☐☐ Marks/Chatter ☐☐ Mislabeled ☐☐ Other/Details: ☐☐ Contamination ☐☐ Misaligned/off center ☐☐ BOM/Route ☐☐ Broken/Damage/Defect ☐☐ Incomplete/Unclear Instructions ☐☐ Drill Holes ☐☐ Fit/Function ☐☐ Power Loss/Surge ☐☐ Folio/Program ☐☐ Grain Direction ☐☐ Weld ☐☐ Wrong Stock Pulled ☐☐ Out of Sequence ☐☐ Off-set/Set-up ☐☐ Positioned Wrong ☐☐ Outside Tolerance ☐☐ Drawing ☐☐ Finish ☐☐ Part Lost/Missing ☐☐ Misread ☐☐							